

Work Order ID 76068

76068

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Friday, November 04, 2011 1:47:27 PM

Item ID: D2066 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Arm
 Start Date: 11/4/2011 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 11/4/2011 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: *[Signature]* Date: 11-11-04 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2066	Rev C								

140 0.00

140

Packaging

Memo

0.00

Packaging

D2066 WAS PULLED FROM A DISSASSEMBLY KIT (D206-558-043 X 1 B76067)

WE HAVE REMOVED THE MIRRORS ON EACH END

MF 11-11-04

150 QC5- Inspect part completeness to step on W/O 0.00

150

QC

Memo

0.00

Quality Control

W 11 11 04 11

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Accept

N900040100

Setup Start *NS1*

Stop *NS2*

Start Date: 11/4/2011 **Start Qty:** 1.00 ***1***

Cust Item ID:

Required Date: 11/4/2011 **Req'd Qty:** 1.00 *** 1 ***

Customer:

Reference:

Run Start *NR1*

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Stop *NR2*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Operation Description

Set Up/ Run Hours

Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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160

0.00

160

Packaging

Memo

0.00

Packaging

ID AND STOCK UNDER NEW BATCH NUMBER

170

QC21- Final Inspection - Work Order Release

0.00

170

QC

Memo

0.00

Quality Control

Code	Qty	Qty	Number	Stamp

с/к 11/11/04.

MF
11-11-04

8 7 6 5 4 3 2 1

D

C

B

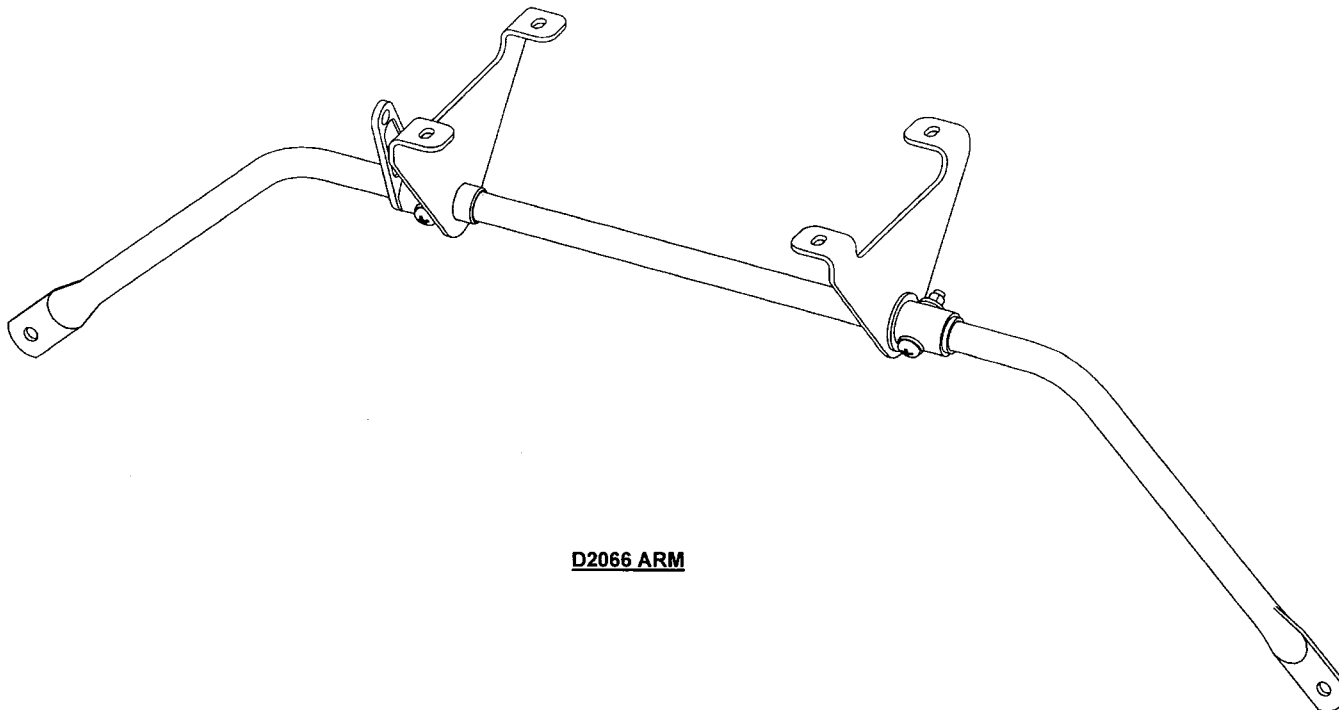
A

D

C

B

A



D2066 ARM

76068

RELEASED
08-07-12

- NOTES:**
- 1) MATERIAL: N/A
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D2066" USING FINE POINT PERMANENT INK MARKER
 - 7) WEIGHT: 0.85 lbs

C	REDRAWN IN SOLIDWORKS; ADD D2066-1F CUT LENGTH DETAIL (ZN B4-2) AND D2066-1 BENDING DETAIL (ZN C4-2) FOR D2066; Ø0.500 X 0.049 WALL WAS Ø0.500 X 0.035 WALL (ZN A5-2) REASON: Ø0.500 X 0.035 WALL TUBING USED ON D2010 IS CRACKING DURING SERVICE	PH	08.06.12
B	RE-DESIGNED	BW	96.02.06
A	NEW ISSUE	BW	92.03.12
REV.	DESCRIPTION	BY	DATE
DESIGN	BW	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	PA		
CHECKED	32	DRAWING NO.	REV. C
MFG APPR.	146	D2066	SHEET 1 OF 2
APPROVED	146	TITLE	SCALE
DE APPR.	146	ARM	NTS
DATE	08.06.12	<small>COPYRIGHT © 1996 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

8 7 6 5 4 3 2 1